

# Work Order ID 98141

Wednesday, June 05, 2013 10:48:05 AM

**\*98141\***

Page 1

Item ID: D022-714-011

Accept

**\*N9000040100\***

Setup Start **\*NS1\***

Revision ID:

Stop **\*NS2\***

Item Name: Replacement Window, (Fits LH & RH)

Start Date: 3/8/2013 Start Qty: 2.00 **\*2\***

Cust Item ID:

Required Date: 3/11/2013 Req'd Qty: 2.00 **\*2\***

Customer: CU-DAR001

Reference: RMA RA111480 - RETURN

Approvals: Process Plan: *UMF* Date: *3-6-5* Tooling:

Run Start **\*NR1\***

QC: Date: SPC (Y/N):

Date:

Stop **\*NR2\***

| Sequence ID/<br>Work Center ID | Operation<br>Description | Set Up/<br>Run Hours | Tool ID | Tool # | Plan<br>Code | Accept<br>Qty | Reject<br>Qty | Reject<br>Number | Insp.<br>Stamp |
|--------------------------------|--------------------------|----------------------|---------|--------|--------------|---------------|---------------|------------------|----------------|
|--------------------------------|--------------------------|----------------------|---------|--------|--------------|---------------|---------------|------------------|----------------|

| Draw Nbr | Revision Nbr |
|----------|--------------|
|----------|--------------|

| N/A | Rev N/A |
|-----|---------|
|-----|---------|

|     |      |
|-----|------|
| 100 | 0.00 |
|-----|------|

**\*100\***

QC

Quality Control

Memo

0.00

INSPECT RA111480 D022-714-011 X 2 B#59754

KITS ARE COMPLETE

ONLY DAMADGE TO D3317-1 WINDOW HAS KNIFE MARK

SCRAP D3371-1 AND REPLACE WITH NEW

ID AND STOCK UNDER NEW BATCH NUMBER

110

0.00

**\*110\***

Small Fab

Small Fab

Memo

0.00

SCRAP D3317-1

*5/3/03/07*

*CHG 001*

*return  
scrp to stock  
only u*

*return stock*

*D2126*

*B 57/06*

*(-2) to 83'*

# Work Order ID 98141

**\*98141\***

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Wednesday, June 05, 2013 10:48:05 AM

Item ID: D022-714-011

Accept

**\*N9000040100\***

Setup Start **\*NS1\***

Revision ID:

Item Name: Replacement Window, (Fits LH & RH)

Stop **\*NS2\***

Start Date: 3/8/2013 Start Qty: 2.00 **\*2\***

Cust Item ID:

Required Date: 3/11/2013 Req'd Qty: 2.00 **\*2\***

Customer: CU-DAR001

Reference: RMA RA111480

Approvals: Process Plan: Date: Tooling: Date: Run Start **\*NR1\***

QC: Date: SPC (Y/N): Date: Stop **\*NR2\***

| Sequence ID/<br>Work Center ID                | Operation<br>Description   | Set Up/<br>Run Hours | Tool ID | Tool # | Plan<br>Code | Accept<br>Qty | Reject<br>Qty | Reject<br>Number | Insp.<br>Stamp |
|---|--|----------------------|---------|--------|--------------|---------------|---------------|------------------|----------------|
| 120<br><b>*120*</b><br>Packaging<br>Packaging | Identify as per dwg & Stock Location: _____<br><br>Memo<br>ADD NEW D3317-1 X 1 B# _____ TO KIT | 0.00<br><br>0.00     |         |        |              |               |               |                  |                |
| 130<br><b>*130*</b><br>QC<br>Quality Control  | QC4- 100% Inspect kits for completeness<br><br>Memo  | 0.00<br><br>0.00     |         |        |              |               |               |                  |                |
| 140<br><b>*140*</b><br>QC<br>Quality Control  | QC21- Final Inspection - Work Order Release<br><br>Memo  | 0.00<br><br>0.00     |         |        |              |               |               |                  |                |

13/6/27  
W 3-0626

# Picklist Print

Wednesday, June 05, 2013 10:48:04 AM

Page 1

Work Order ID: 98141

Parent Item: D022-714-011

Parent Item Name: Replacement Window, (Fits LH & RH)

Start Date: 3/8/2013

Required Date: 3/11/2013

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP A05.03.22New issueKJ/JLM

| Component Item ID/<br>Item Name                    | Replacement<br>Item ID | Mfg/<br>Purch | Bin<br>Item | Primary<br>Location       | Last<br>Location | Route<br>Seq ID | Unit of<br>Measure | Qty on<br>Hand | Qty per Kit | Total<br>Qty | Qty<br>Issued | Date<br>Issued | Status |
|--|------------------------|---------------|-------------|---------------------------|------------------|-----------------|--------------------|----------------|-------------|--------------|---------------|----------------|--------|
| D022-714-011<br>Replacement Window, (Fits LH & RH) |                        | Manufactured  | No          |                           |                  |                 | Each               | 1.0000         |             | 2            | 59754         |                | L      |
|  |                        |               |             | <u>Location</u><br>FG050  |                  |                 |                    | 1              |             |              |               |                |        |
|  |                        |               |             | 50998                     |                  |                 |                    | 1              |             |              |               |                |        |
| D3317-1<br>Window                                  |                        | Manufactured  | No          |                           |                  |                 | Each               | 2.0000         |             | 1            | (-52375)      |                | L      |
|  |                        |               |             | <u>Location</u><br>ST214A |                  |                 |                    | 2              |             |              |               |                |        |
|  |                        |               |             | 52375                     |                  |                 |                    | 2              |             |              |               |                |        |

D2126-0830

- 2

57106

L

**RA 111480 D022-714-011**

**B59754**

Received @ Dart March 5<sup>th</sup>, 2013  
Inspected @ Dart March 7<sup>th</sup>, 2013

Customer: DRAGON FLY AVIATION  
Customer Contact: KEVIN REED  
Shipped from: LAREDO TX, USA

**Instructions for RA 111480 D022-714-011 B59754 CHG001**

- Kits are complete
- Qty x1 kit has damage to D3317-1 window has knife mark on it from customer
  - D3317-1 is scrap
- All other parts are acceptable
- **D022-714-011 still at CHG001**
- 1 kit can go back in to stock as D022-714-011 under new BATCH #
- or all parts can go back into stock as individual parts **productions decision**

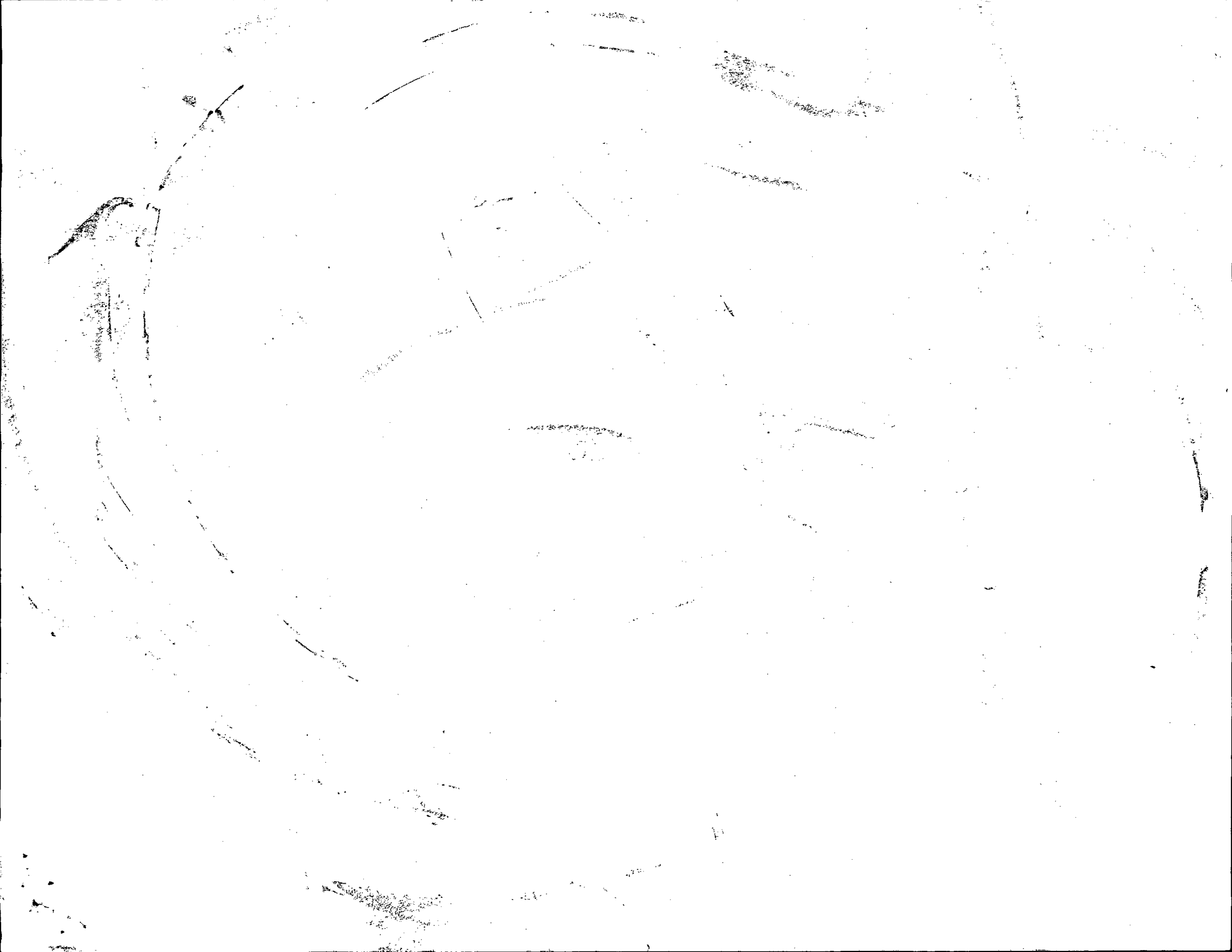
**Time Estimate** = 1 stores & QC

**Departments Required:** Stores & Quality Control

**Pictures Attached** = NO

**QTY INSPECTED** = x2 D022-714-011

**THIS INSTRUCTION SHEET MUST  
BE ATTACHED TO THE  
RESTOCKING WORK ORDER AT  
ALL TIMES!!!!**



# Picklist Print

Thursday, June 10, 2010 2:43:16 PM

Page 1

Work Order ID: 59754

Parent Item: D022-714-011

Parent Item Name: Replacement Window, (Fits LH & RH)

Comments: IPP A05.03.22 New issue KJ/JLM

Start Date: 6/10/2010

Required Date: 6/18/2010

Start Qty: 2.00

Required Qty: 2.00

| Component Item ID/<br>Item Name   | Replacement<br>Item ID | Mfg/<br>Purch | Bin<br>Item | Primary<br>Location | Last<br>Location | Route<br>Seq ID | Unit of<br>Measure | Qty on<br>Hand | Qty per Kit | Total<br>Qty | Qty<br>Issued | Date<br>Issued | Status |
|---|------------------------|---------------|-------------|---------------------|------------------|-----------------|--------------------|----------------|-------------|--------------|---------------|----------------|--------|
| DT8722<br>template  |                        | Manufactured  | No          |                     |                  | 120             | Each               | 0.0000         | 1           | 2            |               |                |        |
| D2126<br>Seal   |                        | Manufactured  | No          |                     |                  | 120             | f                  | 388.0034       | 1           | 2            |               |                |        |
| <div> <div> <p>Location</p> <p>ST405</p> <p>48285</p> <p>57106</p> </div> <div> <p>Loc Qty</p> <p>388.0034211</p> <p>22.0884211</p> <p>365.915</p> </div> <div> <p>Loc Code</p> <p>13.833</p> </div> </div> |                        |               |             |                     |                  |                 |                    |                |             |              |               |                |        |
| D3317-1<br>Window   |                        | Manufactured  | No          |                     |                  | 120             | Each               | 4.0000         | 1           | 2            |               |                |        |
| <div> <div> <p>Location</p> <p>st200</p> <p>52375</p> </div> <div> <p>Loc Qty</p> <p>4</p> <p>4</p> </div> <div> <p>Loc Code</p> <p>2</p> </div> </div>   |                        |               |             |                     |                  |                 |                    |                |             |              |               |                |        |

Sx2  
template  
D2126  
Seal  
(1 per kit at 83.00")  
D3317-1  
Window

AP

10-6-215P

10-6-215P